

Step 1

Install all internal & external aluminium corners where needed and all appropriate flashing. Please note flashing must comply with NCC regulations.



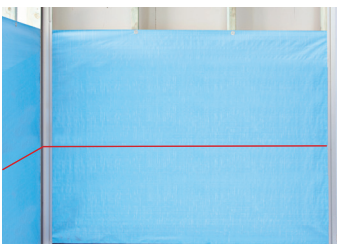
Step 2

Fix the vapour permeable sarking to the frame.



Step 3

Set out datum, using a laser or equivalent, and mark 265mm above bottom of plate for a level mark or nail. Allow the Millwood Smooth to overhang the slab surface or base plate by at least 20-30mm. Allow at least 150mm clearance between the bottom edge of the Millwood Smooth and paved surfaces, at least 225mm clearance to unprotected ground (unpaved).



Set datum using laser or equivalent

Step 4

Bring the top edge of the Millwood Smooth up to the mark (nail). Successive rows: Rest the rebate of the Selflok Millwood Smooth on the row below. The Selflok joint provides a manufactured overlap.



Step 5

All cuts must be primed with a solvent-based Primer or water based tannin resistant wood primer.



Step 6

Joiners: Traditional or concealed.



Concealed joiner



Traditional joiner

Step 7

Traditional fix: Two nails face fix. Semi concealed fix: One nail face fix. For full nail detail refer to Nail Notes. Please refer to details on back.



Semi concealed fix



Traditional fix

Step 8

The Millwood Smooth must be painted within 60 days of installation with appropriate external grade paints. Using a quality brand external coating on your Weathertex, can give a 15 year + warranty not to peel, flake or blister.



Frame

Timber frame shall comply with AS 1684-Residential Timber-Frame Construction. Steel frames shall comply with AS3623-Domestic Metal Framing. Frames shall be straight and true, no noggings or other timber members shall protrude past the stud line. Maximum stud spacing 600mm centres. Vapour Permeable Membrane (Breathable Wall Sarking) shall comply with AS/NZ.4200.1

Note

All windows and door jambs should be installed and flashed to comply with the NCC. Fascia, gutter and roofing material should be installed and finished off prior to installing the Millwood Smooth cladding.

Nail notes

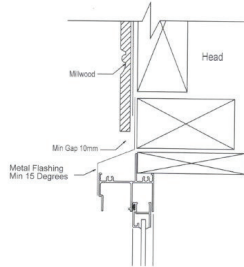
Consideration of high wind zones is necessary when selecting a fixing and additional information can be found in the Weathertex Installation Guide. ND50 Brad nails can be used as a low profile option for fastening. Installers using gun nails must ensure that the appearance of the finished nailed Millwood Smooth is suitable for the intended use. Nails MUST NOT be over driven. This can reduce the holding capacity of the Millwood Smooth.

Semi concealed fix

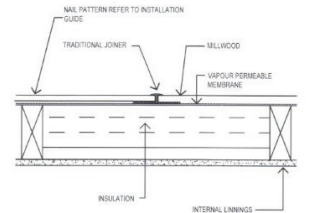
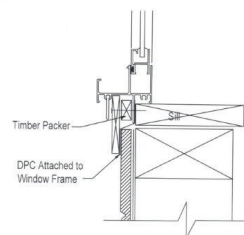
In low wind areas Millwood Smooth can also be fixed with one fixing concealed. In this case, one fixing must be placed 30mm from bottom edge as per traditional fix. The other fixing must be placed 15mm below the top edge of the Millwood Smooth. This fixing is concealed by the next Millwood Smooth board when it is installed. For gun nails, screw fixing and high wind areas, refer to the Weathertex Installation Guide.

Traditional fix

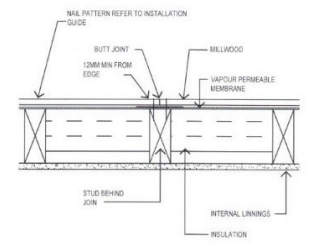
Fix with two fasteners at each stud, keep fasteners 12mm minimum from ends, 30mm up from Millwood Smooth edges and approximately 140mm apart.



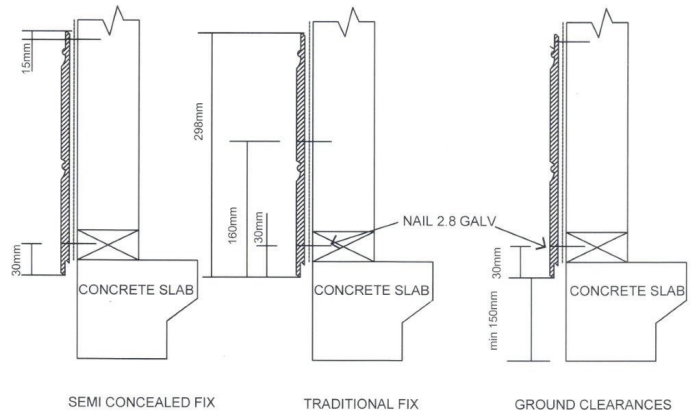
Window flashing



Off stud joining



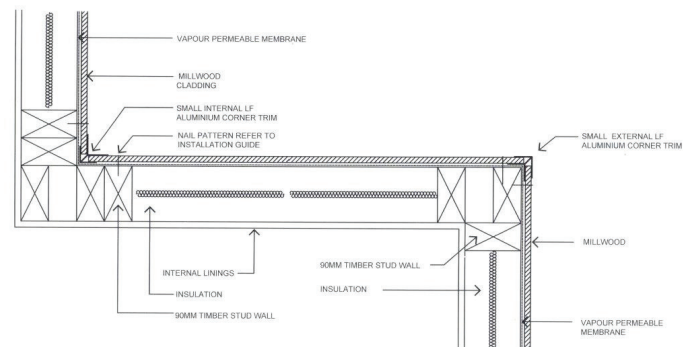
On stud joining



SEMI CONCEALED FIX

TRADITIONAL FIX

GROUND CLEARANCES



Internal - external corner detail

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For more detailed technical information please refer to the Weathertex Installation Guide or visit www.weathertex.com.au



*Refer to the Weathertex Manufacturer's Warranty Conditions